



Extending Manufacturing

Building out your system

What are we going to cover?



What's new
in **Business
Central**



nHanced
functionality



ISV
solutions



What's new in BC for Manufacturing?

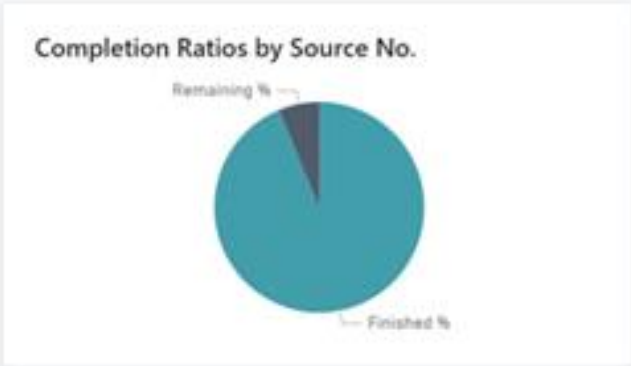
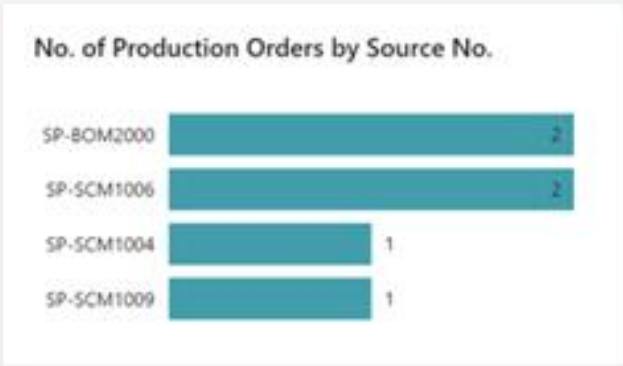
Quite a lot

- Reschedule production orders within a safety lead time
- Cancel production orders that have consumption
- Experience improved usability in manufacturing
- Enable overpicking for production orders
- Achieve greater accuracy in manufacturing costing
- Omit warehouse pick for manual flushing methods
- Block items or variants from production output
- Handle production output with warehouse put-aways
- Reopen finished production orders
- Use streamlined product design tools in manufacturing
- Print barcodes from production orders
- Manage document attachments in manufacturing
- Use Edit in Excel on output, consumption, and item journals
- Use enhanced analytics for manufacturing

Updated Manufacturing PowerBI Dashboard

Released Production Orders

Company Name: CRONUS USA, Inc. - Last Refreshed: 03/04/2025 05:14 AM



Released Production Order Details

Production Order	Description	Source No.	Routing No.	Starting Date	Ending Date	Due Date	Planned Quantity	Finished Quantity	Variance Quantity	Remaining %	Finished %
Released 101004	Airpot	SP-SCM1009	SP-SCM1009-SERIAL	26/03/2025	08/04/2025	09/04/2025	50.00	50.00	0.00	100.00%	100.00%
Released 101002	AutoDripLite	SP-SCM1006		06/04/2025	06/04/2025	07/04/2025	10.00	10.00	0.00	100.00%	100.00%
Released 101003	Reservoir Assembly	SP-BOM2000	SP-BOM2000	31/03/2025	07/04/2025	08/04/2025	50.00	50.00	0.00	100.00%	100.00%
Released 101006	Reservoir Assembly	SP-BOM2000	SP-BOM2000	27/05/2025	03/06/2025	04/06/2025	5.00	5.00	0.00	100.00%	100.00%
Released 101001	AutoDrip	SP-SCM1004	SP-SCM1004	22/04/2025	29/04/2025	30/04/2025	10.00	5.00	-5.00	50.00%	50.00%
Released 101005	AutoDripLite	SP-SCM1006		12/06/2025	12/06/2025	13/06/2025	3.00		-3.00	100.00%	
Total							128.00	120.00	-8.00	6.25%	93.75%

Updated Manufacturing PowerBI Dashboard

Production Scrap

Company Name: CRONUS USA, Inc. - Last Refreshed: 03/04/2025 05:14 AM

Production Order Scrap %

26.67%

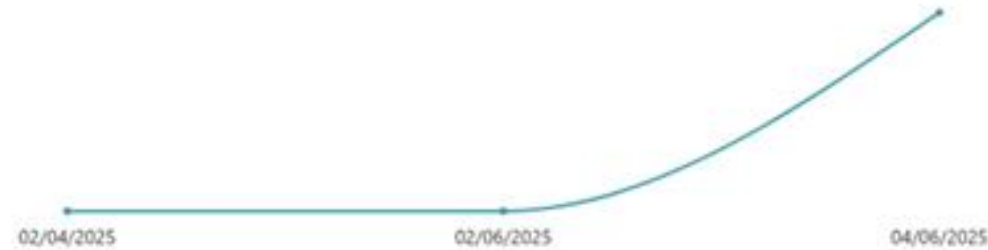
Finished Quantity

120.00

Scrap Quantity

32.00

Scrap Quantity Over Time



Work Center Scrap %

7.84%

Work Center Scrap

20.00

Work Center Output

255.00

Machine Center Scrap %

9.23%

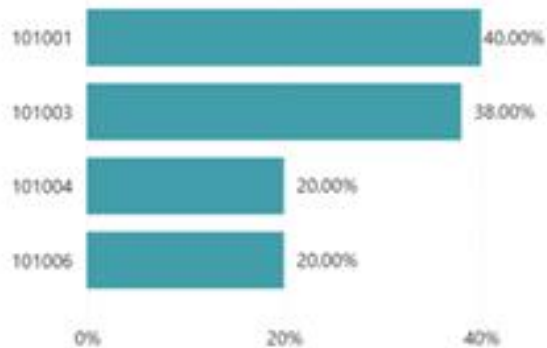
Machine Center Scrap

12.00

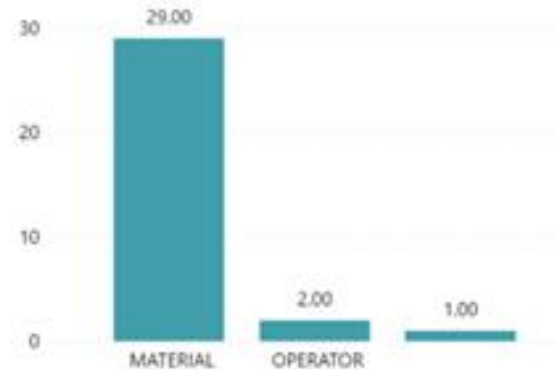
Machine Center Output

130.00

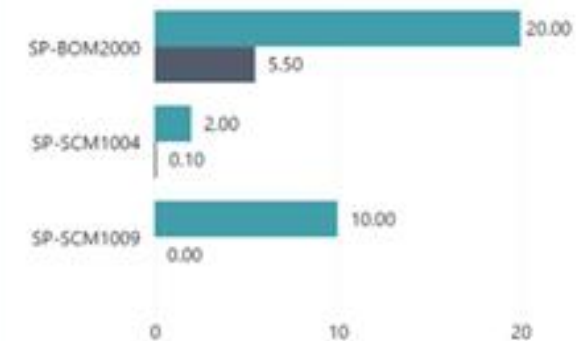
Scrap % by Production Order



Scrap Quantity by Scrap Code



Scrap Quantity vs. Expected Scrap Quantity



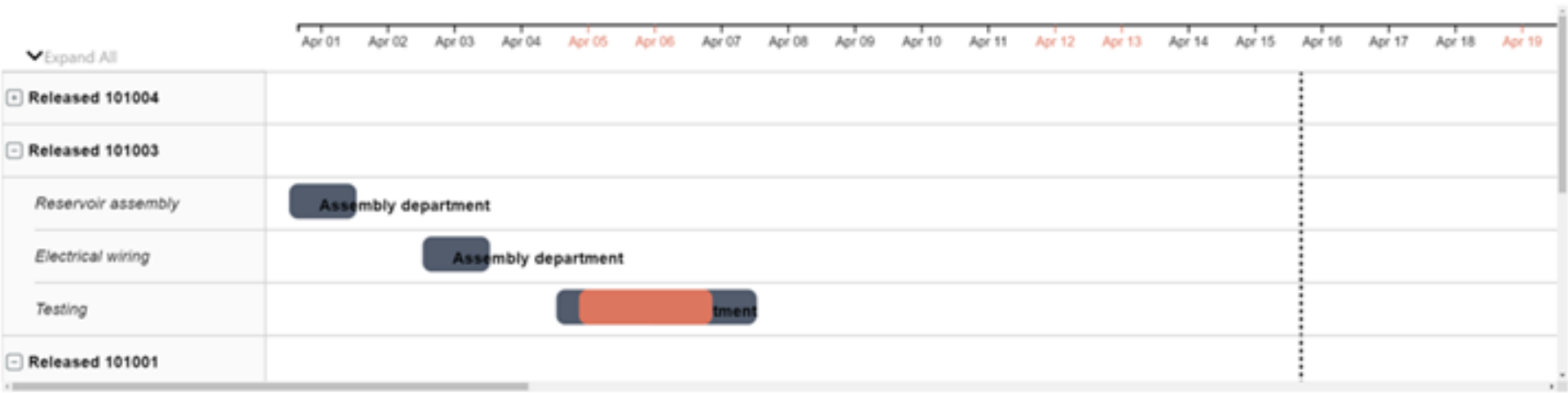
Updated Manufacturing PowerBI Dashboard

Production Order Time Line

Company Name: CRONUS USA, Inc. - Last Refreshed: 03/04/2025 05:14 AM

Production Time Line

Type ● Machine Center ● Work Center



Routing Line Details

Prod Order No.	Routing No.	Operation No.	Work Centre/Machine Centre No.	Starting Date Time	Ending Date Time	Total Duration Hours Measure	Duration Total Days
101004	SP-SCM1009-SERIAL	10	100	26/03/2025 15:40:00	28/03/2025 16:00:00	48.33	2.01
101004	SP-SCM1009-SERIAL	20	110	31/03/2025 15:40:00	02/04/2025 16:00:00	48.33	2.01
101003	SP-BOM2000	10	100	31/03/2025 15:45:00	01/04/2025 16:00:00	24.25	1.01
Total						411.17	17.13

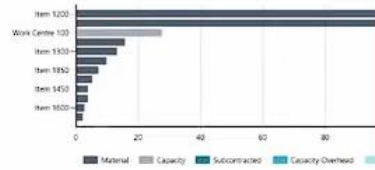
Updated BC Manufacturing Reports

Legacy production cost reports

BOM Cost Share Distribution

Brad Play
Item:
Single-level cost shares only
First BOM Level:

No. 1000
Description: Bicycle



By Material/Labour



Type	No.	Description	Material	Capacity	Subcontracted
Item	1500	Handlebars	2.12		
Item	1600	Bell	2.7		
Item	1400	Mudguard front	3.9		
Item	1450	Mudguard back	3.9		
Item	1500	Lamp	5.2		
Item	1850	Saddle	7.2		
Item	1700	Brake	9.765		
Item	1300	Chain Assy	13.157		
Item	1900	Frame	15.7		
Work Center	100	Wheel assembly		27.6	
Item	1100	Front Wheel	129.672		
Item	1200	Back Wheel	129.662		
Total Cost	1000	Bicycle	322.996	27.6	

Monday, 21 October 2024
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BRAD.FOOT

Rolled-up Cost Shares

Brad Play
As of 09/10/24

Level	No.	Description	Quantity (Base)	Base Unit of Measure	Material Cost	Capacity Cost
1000		Bicycle				
1	1100	Front Wheel	1.00	PCS	105.311	24.36
2	1110	Rim	1.00	PCS	1.08	0.00
2	1120	Spokes	50.00	PCS	100.00	0.00
2	1150	Front Hub	1.00	PCS	1.281	11.16
3	1151	Axle Front Wheel	1.00	PCS	0.473	0.00
3	1155	Socket Front	1.00	PCS	0.809	0.00
2	1160	Tire	1.00	PCS	1.23	0.00
2	1170	Tube	1.00	PCS	1.75	0.00
1	1200	Back Wheel	1.00	PCS	105.322	24.36
2	1110	Rim	1.00	PCS	1.08	0.00
2	1120	Spokes	50.00	PCS	100.00	0.00
2	1250	Back Hub	1.00	PCS	1.292	11.16
3	1251	Axle Back Wheel	1.00	PCS	0.347	0.00
3	1255	Socket Back	1.00	PCS	0.945	0.00
2	1160	Tire	1.00	PCS	1.23	0.00
2	1170	Tube	1.00	PCS	1.75	0.00
1	1300	Chain Assy	1.00	PCS	13.157	0.00
2	1310	Chain	1.00	PCS	2.09	0.00
2	1320	Chain Wheel Front	1.00	PCS	4.893	0.00
2	1330	Chain Wheel Back	1.00	PCS	6.174	0.00
1	1400	Mudguard front	1.00	PCS	3.90	0.00
1	1450	Mudguard back	1.00	PCS	3.90	0.00
1	1500	Lamp	1.00	PCS	5.20	0.00
1	1600	Bell	1.00	PCS	2.70	0.00
1	1700	Brake	1.00	PCS	9.765	0.00
2	1710	Hand rear wheel Brake	1.00	PCS	4.725	0.00
2	1720	Hand front wheel Brake	1.00	PCS	5.04	0.00
1	1800	Handlebars	1.00	PCS	2.12	0.00
1	1850	Saddle	1.00	PCS	7.20	0.00
1	1900	Frame	1.00	PCS	15.70	0.00
Cost Shares for this Item					274.275	76.32

1000A		Bicycle				
1001		Touring Bicycle				
1	1100	Front Wheel	1.00	PCS	105.311	24.36
2	1110	Rim	1.00	PCS	1.08	0.00
2	1120	Spokes	50.00	PCS	100.00	0.00
2	1150	Front Hub	1.00	PCS	1.281	11.16
3	1151	Axle Front Wheel	1.00	PCS	0.473	0.00
3	1155	Socket Front	1.00	PCS	0.809	0.00
2	1160	Tire	1.00	PCS	1.23	0.00
2	1170	Tube	1.00	PCS	1.75	0.00
1	1200	Back Wheel	1.00	PCS	105.322	24.36
2	1110	Rim	1.00	PCS	1.08	0.00
2	1120	Spokes	50.00	PCS	100.00	0.00
2	1250	Back Hub	1.00	PCS	1.292	11.16
3	1251	Axle Back Wheel	1.00	PCS	0.347	0.00
3	1255	Socket Back	1.00	PCS	0.945	0.00
2	1160	Tire	1.00	PCS	1.23	0.00
2	1170	Tube	1.00	PCS	1.75	0.00
1	1300	Chain Assy	1.00	PCS	13.157	0.00
2	1310	Chain	1.00	PCS	2.09	0.00
2	1320	Chain Wheel Front	1.00	PCS	4.893	0.00
2	1330	Chain Wheel Back	1.00	PCS	6.174	0.00
1	1400	Mudguard front	1.00	PCS	3.90	0.00
1	1450	Mudguard back	1.00	PCS	3.90	0.00
1	1500	Lamp	1.00	PCS	5.20	0.00
1	1600	Bell	1.00	PCS	2.70	0.00
1	1700	Brake	1.00	PCS	9.765	0.00
2	1710	Hand rear wheel Brake	1.00	PCS	4.725	0.00
2	1720	Hand front wheel Brake	1.00	PCS	5.04	0.00

Detailed Calculation

As of 09/10/24
Brad Play

22 October 2024
Page 1
JENIFER.CIDU

No. LS-100
Description Loudspeaker 100W OakwoodDeluxe
Production BOM No. LS-100
Lot Size 1 PCS
Routing No.

Type	No.	Description	Quantity (Base)	Base Unit of Measure	Unit Cost	Total
Item	LSU-15	Base speaker unit	1.00	PCS	15.00	15.00
Item	LSU-8	Middle/tonic speaker	1.00	PCS	15.00	15.00
Item	LSU-4	Tweeter speaker	1.00	PCS	15.00	15.00
Item	FF-100	Frequency filter f	1.00	PCS	15.00	15.00
Item	C-100	Cabling for LS-100	1.00	PCS	15.00	15.00
Item	HS-100	Housing LS-100	1.00	PCS	15.00	15.00
Item	SPK-10	Spika for LS-100	4.00	PCS	15.00	60.00
Total Cost						150.00
Cost of Production						150.00
Cost of Components						150.00
Single-Level Mfg. Overhead Cost						
Unit Cost						150.00

Quantity Explosion of BOM

Brad Play
As of 09/10/24

21 October 2024
Page 1
BRAD.FOOT

Level	No.	Description	BOM Quantity	Unit of Measure Code	Total Quantity
1000		Bicycle			
1	1100	Front Wheel	1	PCS	1
2	1110	Rim	1	PCS	1
2	1120	Spokes	50	PCS	50
2	1150	Front Hub	1	PCS	1
3	1151	Axle Front Wheel	1	PCS	1
3	1155	Socket Front	1	PCS	1
2	1160	Tire	1	PCS	1
2	1170	Tube	1	PCS	1
1	1200	Back Wheel	1	PCS	1
2	1110	Rim	1	PCS	1
2	1120	Spokes	50	PCS	50
2	1250	Back Hub	1	PCS	1
3	1251	Axle Back Wheel	1	PCS	1
3	1255	Socket Back	1	PCS	1
2	1160	Tire	1	PCS	1
2	1170	Tube	1	PCS	1
1	1300	Chain Assy	1	PCS	1
2	1310	Chain	1	PCS	1
2	1320	Chain Wheel Front	1	PCS	1
2	1330	Chain Wheel Back	1	PCS	1
1	1400	Mudguard front	1	PCS	1
1	1450	Mudguard back	1	PCS	1
1	1500	Lamp	1	PCS	1
1	1600	Bell	1	PCS	1
1	1700	Brake	1	PCS	1
2	1710	Hand rear wheel Brake	1	PCS	1
2	1720	Hand front wheel Brake	1	PCS	1
1	1800	Handlebars	1	PCS	1
1	1850	Saddle	1	PCS	1
1	1900	Frame	1	PCS	1

1000A		Bicycle			
1001		Touring Bicycle			
1	1100	Front Wheel	1	PCS	1
2	1110	Rim	1	PCS	1
2	1120	Spokes	50	PCS	50
2	1150	Front Hub	1	PCS	1
3	1151	Axle Front Wheel	1	PCS	1
3	1155	Socket Front	1	PCS	1
2	1160	Tire	1	PCS	1
2	1170	Tube	1	PCS	1
1	1200	Back Wheel	1	PCS	1
2	1110	Rim	1	PCS	1
2	1120	Spokes	50	PCS	50
2	1250	Back Hub	1	PCS	1
3	1251	Axle Back Wheel	1	PCS	1
3	1255	Socket Back	1	PCS	1
2	1160	Tire	1	PCS	1
2	1170	Tube	1	PCS	1
1	1300	Chain Assy	1	PCS	1
2	1310	Chain	1	PCS	1
2	1320	Chain Wheel Front	1	PCS	1
2	1330	Chain Wheel Back	1	PCS	1
1	1400	Mudguard front	1	PCS	1
1	1450	Mudguard back	1	PCS	1
1	1500	Lamp	1	PCS	1
1	1600	Bell	1	PCS	1
1	1700	Brake	1	PCS	1
2	1710	Hand rear wheel Brake	1	PCS	1
2	1720	Hand front wheel Brake	1	PCS	1

Updated BC Manufacturing Reports

New production cost shares report

Replaces:

- BOM Cost Share Distribution
- Cost Share Reports
- Detailed Calculation reports
- Quantity Explosion of BoM

AutoSave

CRM

Production Cost Shares

General

Search

File

Home

Insert

Draw

Page Layout

Formulas

Data

Review

View

Automate

Help

Power Pivot

Team

A1

Enhanced functionality



We've been working with every iteration of Dynamics 365 Business Central, from Navision back in the 1990s to Dynamics NAV in the 2000s and beyond.

As with all software, customers often purchase additional products to extend the solution. So we took the most common additional needs of these users and created a range of Dynamics NAV and Business Central add-ons to offer you that extra extended versatility of your system.

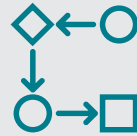
We call it nHanced 365!



What are we going to cover?



**Quality
Assurance**

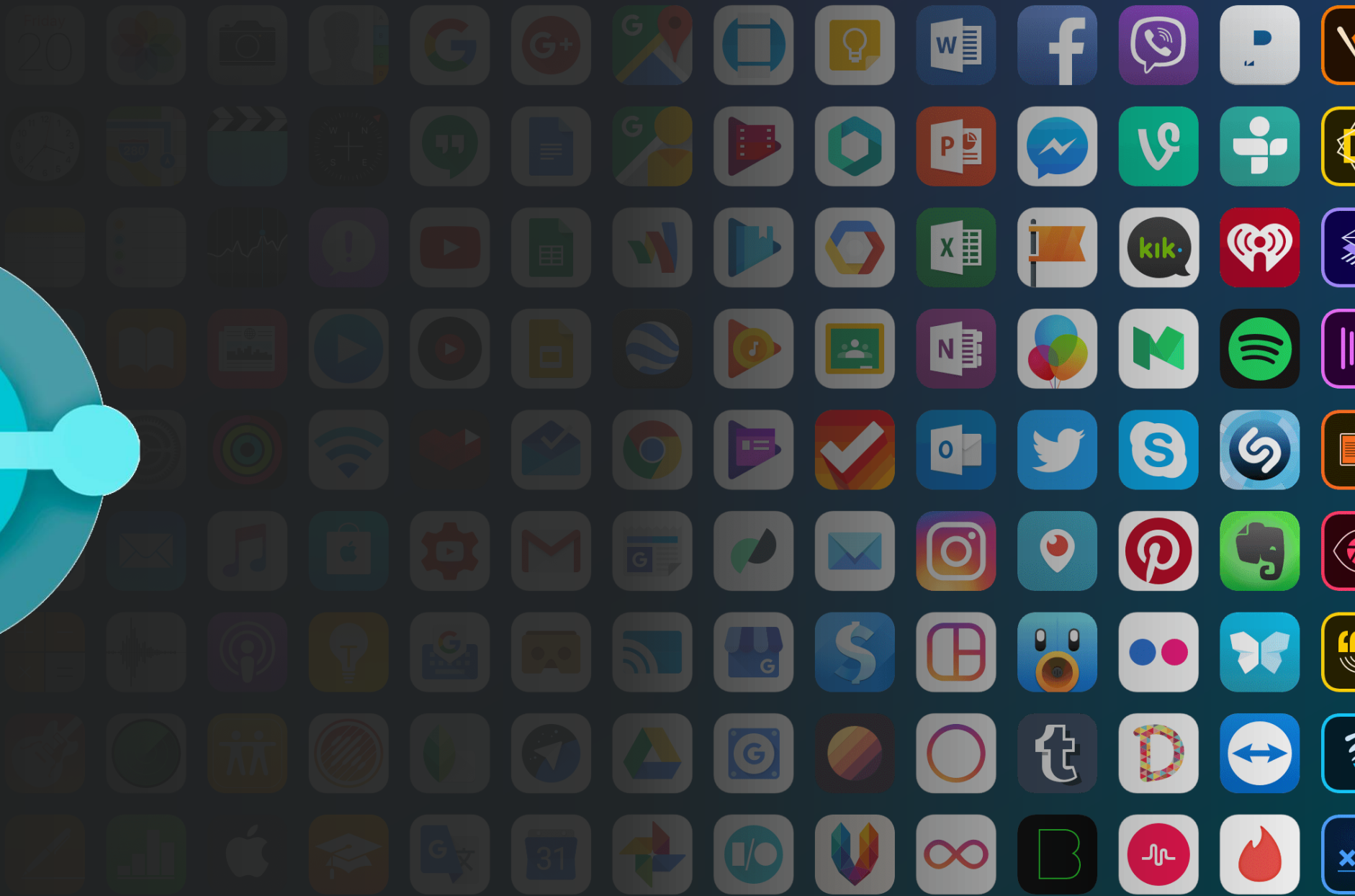
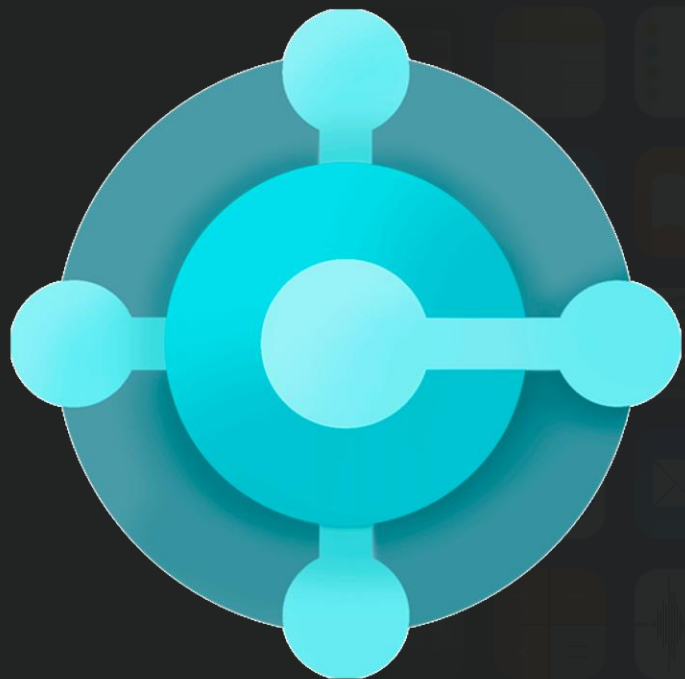



**Business
Processes**



**Shop floor
data
capture**

ISV functionality



Filters [Clear all](#) Search filters

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Apps results

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All results



ChatGPT for Excel

APPS DO WONDERS LLC



Unlock the Power of Excel with AI Intelligence - Chat GPT for Excel

★ 4.5 (452 ratings)

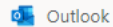
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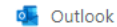
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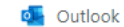
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Zoom for Outlook Extension

Zoom Video Communications, Inc



Add a Zoom meeting to any Outlook calendar event.

★ 3.5 (469 ratings)

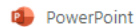
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Rowsie AI



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^ Dynamics 365 (1)

☒ Business Central

- ☐ Commerce
- ☐ Customer Service
- ☐ Customer Voice
- ☐ Field Service
- ☐ Finance
- ☐ Human Resources
- ☐ Marketing
- ☐ Mixed Reality
- ☐ Project Operations
- ☐ Project Service Automation
- ☐ Sales
- ☐ Supply Chain Management

^ Microsoft 365

- ☐ Excel
- ☐ Office app
- ☐ OneNote
- ☐ Outlook
- ☐ PowerPoint
- ☐ Project
- ☐ SharePoint

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Connect your financials, sales, service, and operations with an all-in-one business management solution. Easily tailor and extend the application to meet your business or industry-specific needs.

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Apps results

Showing 6280 results in apps. [View 709 related results in consulting services](#) or [29 related results in industry clouds](#).

Business Central

Dynamics 365

All results



B2B Ecommerce - Webshop & PIM in one

Abakion

 Business Central

Launch a B2B ecommerce webshop in no time. Manage PIM data and e-commerce from Business Central.

★ 4.9 (57 ratings)

Free trial



Data Access - API data integration

Abakion

 Business Central

Managed API integration for Business Central - to connect Power BI or any third-party solution

★ 4.9 (14 ratings)

Free trial



nShift Shipping Connector

Abakion

 Business Central

Connect to nShift delivery, create waybills, pack boxes and pallets, print labels, track and trace

★ 5.0 (5 ratings)

Free trial



Simple Object Designer

Hougaard

 Business Central

The easiest way to create customizations without writing a single line of code

★ 4.9 (37 ratings)

Free trial



Shopify Connector

Microsoft

 Business Central

Synchronize order, stock, and customer information.

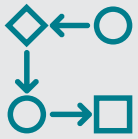
★ 5.0 (1 ratings)

Free

Get it now



What are we going to cover?



**Visual
scheduling**



**Shop floor
data
capture**



**Master Data
Management**

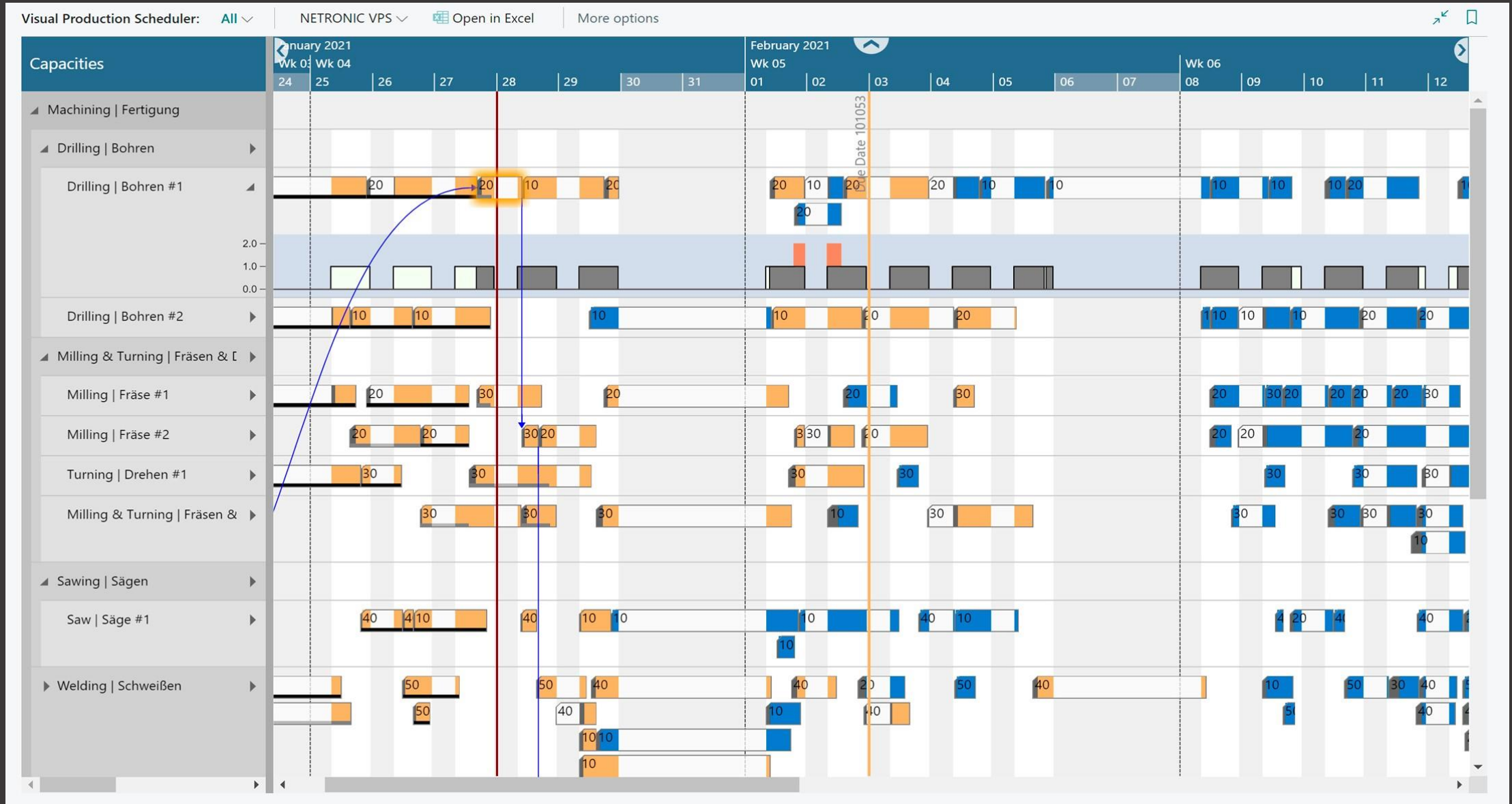


**BoM /
Routing
Imports**



**Mobile
solutions**

Netronic – Visual Production Scheduler



Naveksa - Shopfloor Data Capture

NAVEKSA A/S Shop Floor SYSTEM - CRONUS UK Ltd., CRONUS UK Ltd. - 9.03.02

YOUR COMPANY

SHOP WORK LIST

100 - Assembly department

4/27/2026

15

2.39 Hours

☒ Show All jobs

Choose default user

Filter

ORDERS PROCESSING 100 (3)

Search

☒ Show inactive jobs

Setup 55 /

Run 1,450

Status	Start	Multiple Lines	Prod.Res.	Prod. Order No.	Item No.	Description	Route No.	Prod. Order Line No.	Operation No.	Op. Description	Quantity	Due Date	Next Operation No.	Previous Operation No.	Priority	Setup Time	Run Time
4	<input type="checkbox"/>	<input type="checkbox"/>	TD	101003	SP-BOM2000	Reservoir Assembly	SP-BOM2000	10000	10	Reservoir assembly	440	28/01/2025	20		0	15	5
	<input type="checkbox"/>	<input type="checkbox"/>		101004	SP-SCM1004	AutoDrip	SP-SCM1004	10000	10	Body assembly	0	06/02/2025	20		0	20	15
2	<input type="checkbox"/>	<input type="checkbox"/>	TD	101001	SP-SCM1004	AutoDrip	SP-SCM1004	10000	10	Body assembly	-50	28/03/2025	20		0	20	15

ORDERS QUEUEING 100 (0)

Search

Setup 0 /

Run 0

FUTURE ORDERS 100 (4)

Search

Setup 65 /

Run 22,050

Start	Multiple Lines	Prod. Order No.	Item No.	Description	Route No.	Prod. Order Line No.	Operation No.	Op. Description	Quantity	Due Date	Next Operation No.	Previous Operation No.	Priority	Setup Time	Run Time
<input type="checkbox"/>	<input type="checkbox"/>	101003	SP-BOM2000	Reservoir Assembly	SP-BOM2000	10000	20	Electrical wiring	450	28/01/2025	30	10	0	15	8
<input type="checkbox"/>	<input type="checkbox"/>	101003	SP-BOM2000	Reservoir Assembly	SP-BOM2000	10000	30	Testing	450	28/01/2025		20	0	10	9
<input type="checkbox"/>	<input type="checkbox"/>	101004	SP-SCM1004	AutoDrip	SP-SCM1004	10000	20	Electrical wiring	300	06/02/2025	30	10	0	20	18
<input type="checkbox"/>	<input type="checkbox"/>	101001	SP-SCM1004	AutoDrip	SP-SCM1004	10000	20	Electrical wiring	500	28/03/2025	30	10	0	20	18

SHOW MY JOBS

START JOB

OUTPUT

BOM

ROUTE

DRAWING

PROCESS NOTE

ORDER NOTE

POST MAT.

PALLET LABEL

CLOCK IN

CLOCK OUT

Data updated by background proces

UD25

Insight Works - Shopfloor Insight

Lock Screen

End Shift

View

Time Card

Job

Production

Prod. Sched

Delete

Comment

Clock Off

Activity

Output

Consumption

Time

12:30 PM

Local

Time Card - TC000539

ACTIVITY DESCRIPTION	DOCUMENT NO.	SETUP TIME	RUN TIME	CREATED AT
Production Orders	1012502	0	1	11:35 AM
<div><div>Line No.</div><div>Operation No.</div><div>Op. Description</div></div> <div><div>10000</div><div>10</div><div>Engineering</div></div> <div><div>Item No.</div><div>Description</div><div>Work Center</div></div> <div><div>IW-BK00017</div><div>Mountain Bike - Aluminum bars, Gel Saddle, Bell , Blue LED , Front/rear mudflap</div><div>ENGINEERING</div></div>				
Run Time	<input type="text" value="1"/>	Setup Time	<input type="text" value="0"/>	
Job	GUILDFORD, 10 CR	0	0.5	11:37 AM
<div><div>Job No.</div><div>Task No.</div></div> <div><div>GUILDFORD, 10 CR</div><div>1210</div></div> <div><div>Job Description</div><div>Task Description</div></div> <div><div>Setting up Ten Conference Rooms</div><div>Assembling the Furniture etc.</div></div>				
Time	<input type="text" value="0.5"/>	Complete	<input type="checkbox"/>	
Meeting		0	0	11:38 AM
Time	<input type="text" value="0"/>			

Bill of Materials

ITEM NO.	VARIANT	DESCRIPTION	EXPECTED	REMAINING	UNIT OF MEASURE
1100		Front W...	4	4	PCS
1300		Chain A...	2	2	PCS
1400		Mudgua...	4	4	PCS
1450		Mudgua...	4	4	PCS

Work Instructions

TOOLS REQUIRED---T-BN37, T-BN38

.0015 & .003 PLASTIC SHIMS HAND AIR DRILL

PLACE THE BODY ON THE TABLE WITH THE GROOVES UP.

PLACE THE SHIM ON THE BODY.

PLACE THE CAP ON THE SHIM AND INSERT THE SCREWS.

CAP TO OVERHANG THE BODY BY ABOUT 0.01

TIGHTEN THE SCREWS

Links

Assembly Diagram

Mark Hamblin

05.29.2023 11:33 AM

Hours this card: 1.5

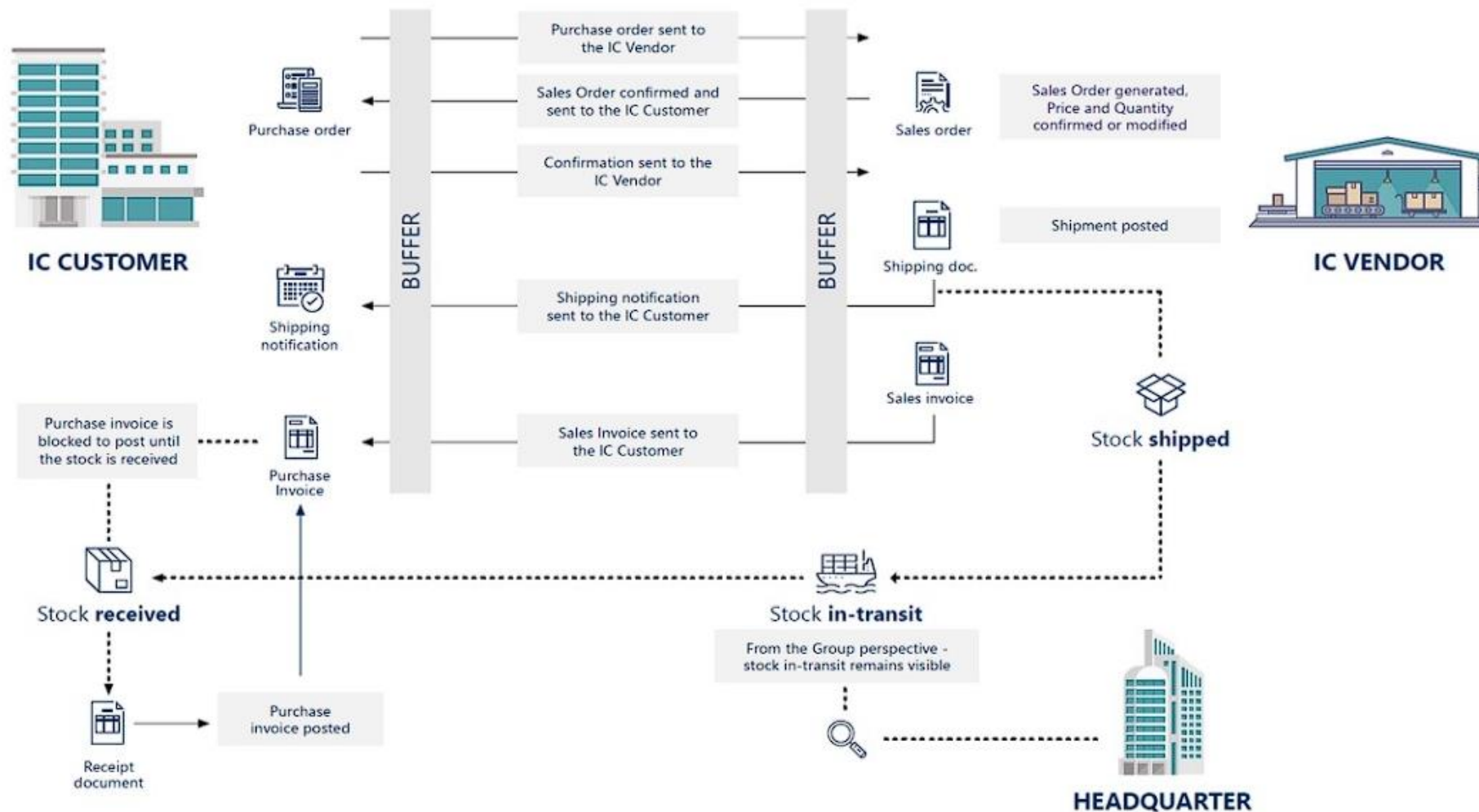
Hours this week: 1.5

ITintegro – MDM & Intercompany

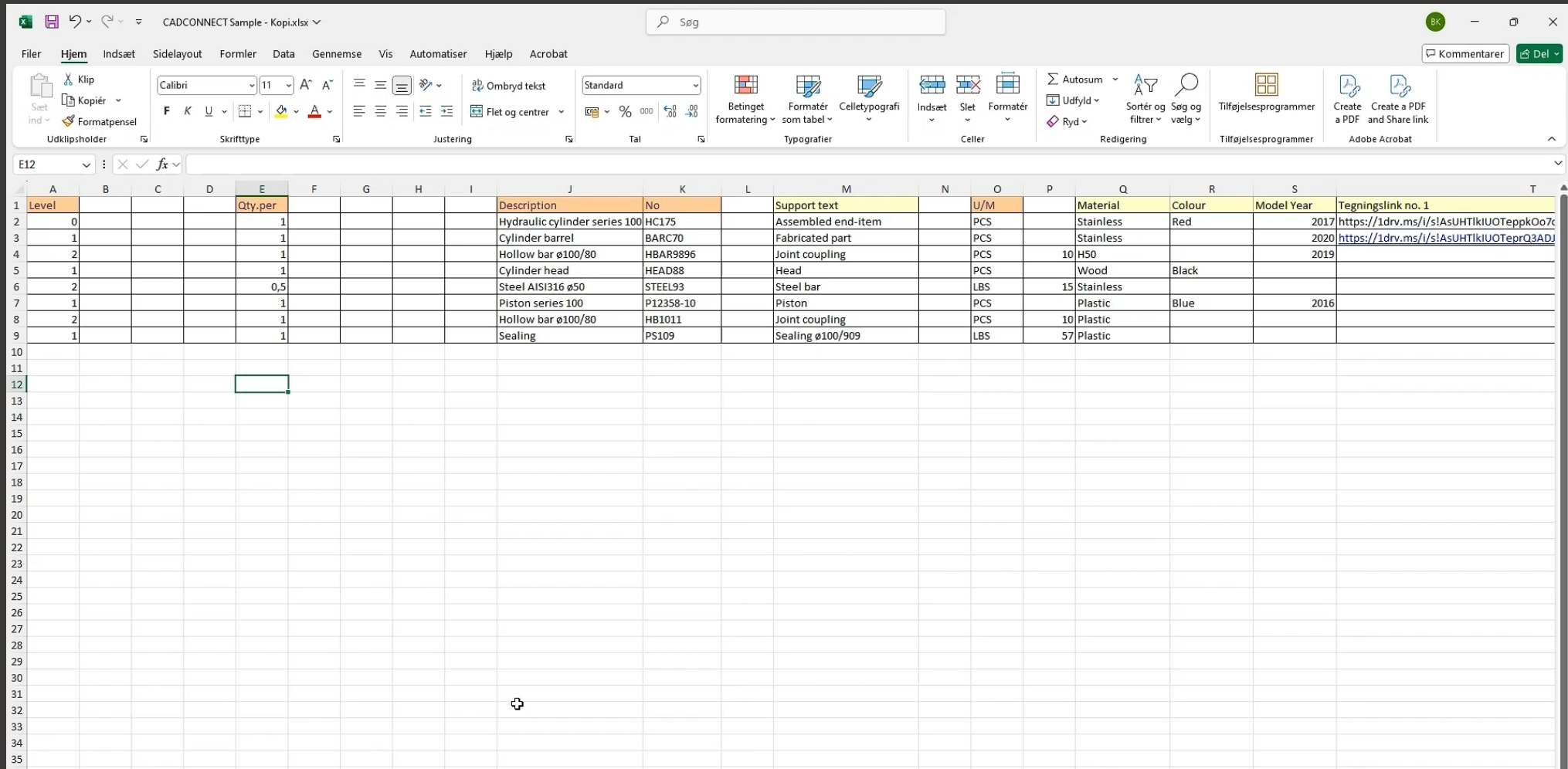


Advanced
Intercompany

Goods trade



Naveksa – CADConnect



Level	Qty.per	Description	No	Support text	U/M	Material	Colour	Model Year	Tegningslink no. 1
0	1	Hydraulic cylinder series 100	HC175	Assembled end-item	PCS	Stainless	Red	2017	https://1drv.ms/l/s!AsUHTikiUOTeppkOo7c
1	1	Cylinder barrel	BARC70	Fabricated part	PCS	Stainless		2020	https://1drv.ms/l/s!AsUHTikiUOTeprQ3ADJ
2	1	Hollow bar ø100/80	HBAR9896	Joint coupling	PCS	H50		2019	
1	1	Cylinder head	HEAD88	Head	PCS	Wood	Black		
2	0,5	Steel AISI316 ø50	STEEL93	Steel bar	LBS	15 Stainless			
1	1	Piston series 100	P12358-10	Piston	PCS	Plastic	Blue	2016	
2	1	Hollow bar ø100/80	HB1011	Joint coupling	PCS	10 Plastic			
1	1	Sealing	PS109	Sealing ø100/909	LBS	57 Plastic			

Naveksa – CADConnect

CadConnect Item

Home

Modify

Export

Navigate

Handling

Automate

Fewer options

Import Excel-file...

Copy from existing...

Create Items/BOM/Routing

General

No.

Item No.

Description

Unit of Measure Code

Item Replenishment System

BOM Structure

Status

Routing No.

C0000225

STK

Prod. Order

Prod. Order

New

Lines

Insert

Modelling

Related

Handling

Explode existing

Insert item – Enter / Copy from BC

Insert operation

Insert 1st Main op

Type	Level	No.	Description
------	-------	-----	-------------

CadConnect Excel data import

Options

Import from

Workbook File Name

CADCONNECT Sample - Kopi.xlsx

Worksheet Name

PML_F1 - vare

First Data row

2

First Data row = Header Item

Column Definition

Specify which columns contains which data

Item Fields:

Level

A

Item No.

K

No. 2

Description

J

Description 2

Additional Text

M

Quantity

E

Unit of Measure

O

Naveksa – CADConnect

mics 365 Business Central

Environment
Sandbox

CadConnect Item

+

✓ Saved

C0000225

Home

Modify

Export

Navigate

Handling

Automate

Fewer options

Import Excel-file...

Copy from existing...

Create Items/BOM/Routing

General

Show more

No.

C0000225

Item No.

HC175

Description

Hydraulic cylinder series 100

Unit of Measure Code

STK

Item Replenishment System

Prod. Order

BOM Structure

Prod. Order

Status

New

Routing No.

Production BOM No.

HC175

Lot Size

1

Gross Weight

0

Net Weight

0

User ID

BEKBC

Total Cost

0,00

Material Cost

0,00

Labour Cost

0,00

Lines

Insert

Modelling

Related

Handling

Explode existing

Insert item – Enter / Copy from BC

Insert operation

Insert 1st Main operation

Insert routing / Copy from BC

Insert Main routing / Copy from BC

Insert Surface

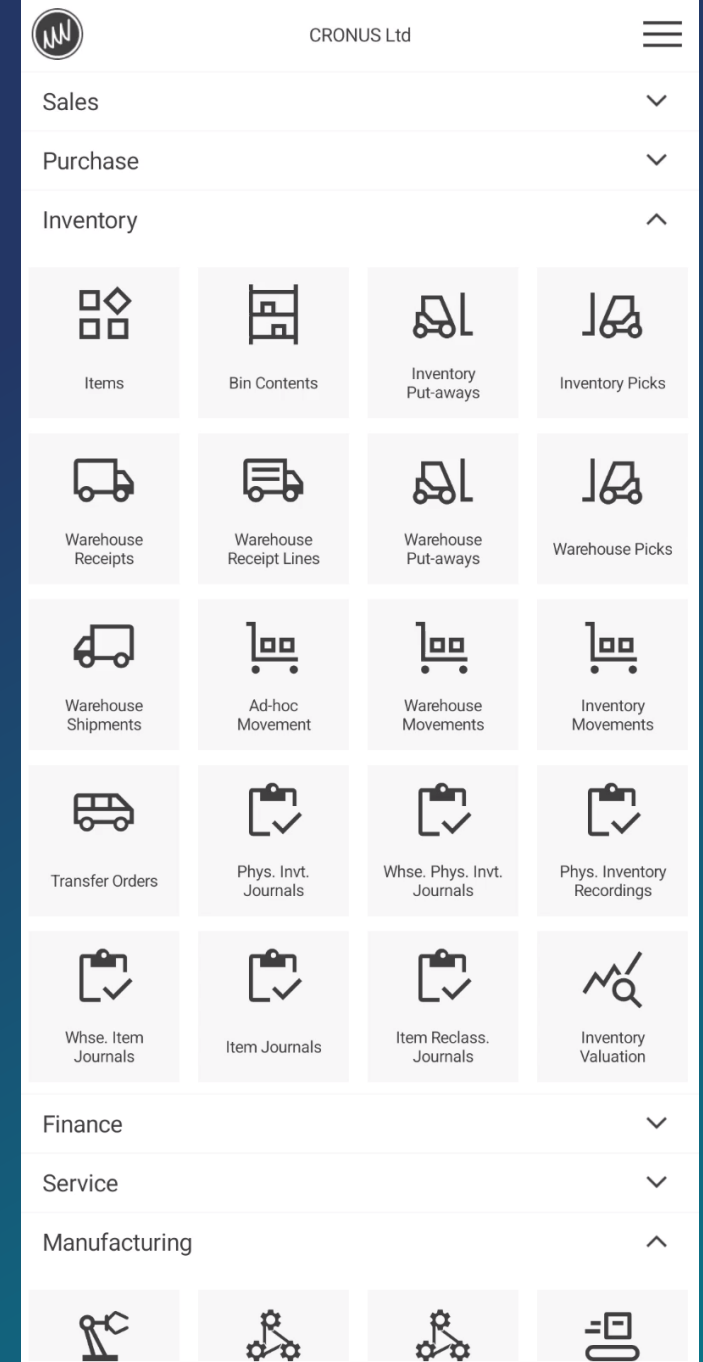
	Type	Level	No.	Description	Template Routing No.	Item Replenish... System	BOM Structure	Quantity	UoM Code	Setup Time	Run Time	Wait Time	Move Time	Used	Route Link
→	Item	0	BARC70	Cylinder barrel		Prod. Order	Prod. Order	1	PCS					HC175	
	Item	1	HBAR9896	Hollow bar ø100/80		Purchase		1	PCS					BARC70	
	Item	0	HEAD88	Cylinder head		Prod. Order	Prod. Order	1	PCS					HC175	
	Item	1	STEEL93	Steel AISI316 ø50		Purchase		0,5	LBS					HEAD88	
	Item	0	P12358-10	Piston series 100	P12358-10	Prod. Order	Prod. Order	1	PCS					HC175	
	Item	1	HB1011	Hollow bar ø100/80		Purchase		1	PCS					P12358-10	

UD

25

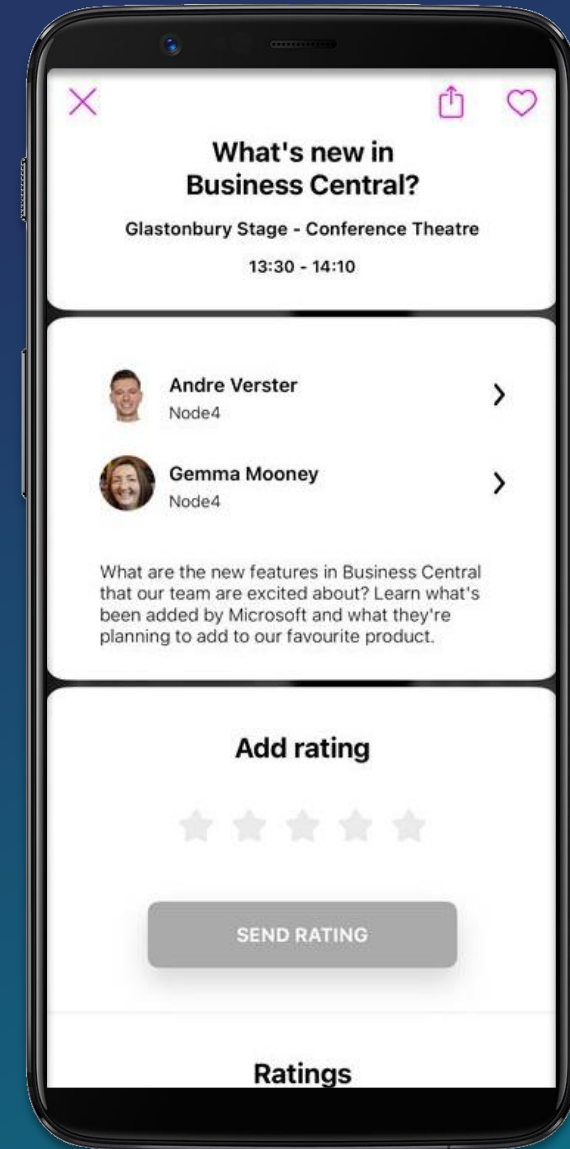
Manufacturing on MobileNAV

Not just for warehousing!



Final thoughts

Please rate
all sessions
let us know how we did



Thank You.

Adam Rickard

Presales Solution Architect

a.rickard@node4.co.uk

Sue Rorrison

Principal Engagement Manager

s.orrison@node4.co.uk